

Table B

SINGLE SAMPLING PLANS FOR NORMAL INSPECTION

Acceptable quality levels (normal inspection)

| Sample size code letter | Sample size | 0.065 | | 0.1 | | 0.15 | | 0.25 | | 0.4 | | 0.65 | | 1.0 | | 1.5 | | 2.5 | | 4.0 | | 6.5 | | | |
|-------------------------|-------------|-------|----|-----|----|------|----|------|----|-----|----|------|----|-----|----|-----|----|-----|----|-----|----|-----|----|----|----|
| | | Ac | Re | Ac | Re | Ac | Re | Ac | Re | Ac | Re | Ac | Re | Ac | Re | Ac | Re | Ac | Re | Ac | Re | Ac | Re | | |
| A | 2 | | | | | | | | | | | | | | | | | | | | 0 | 1 | | | |
| B | 3 | | | | | | | | | | | | | | | | | | | | 0 | 1 | | | |
| C | 5 | | | | | | | | | | | | | | | | | | 0 | 1 | | | | | |
| D | 8 | | | | | | | | | | | | | | | | 0 | 1 | | | | | | | |
| E | 13 | | | | | | | | | | | | | 0 | 1 | | | | | | 1 | 2 | | | |
| F | 20 | | | | | | | | | | | 0 | 1 | | | | | | | | 2 | 3 | | | |
| G | 32 | | | | | | | | | 0 | 1 | | | | | | | | | | 3 | 4 | | | |
| H | 50 | | | | | | | 0 | 1 | | | | | 1 | 2 | | | | | | 5 | 6 | | | |
| J | 80 | | | | | 0 | 1 | | | | | | | 2 | 3 | | | | | | | | | 7 | 8 |
| K | 125 | | | | | | | | | 1 | 2 | | | 3 | 4 | | | | | | 7 | 8 | | | |
| L | 200 | 0 | 1 | | | | | 1 | 2 | 2 | 3 | | | 5 | 6 | | | | | | 10 | 11 | | | |
| M | 315 | | | | | 1 | 2 | 2 | 3 | 3 | 4 | | | 7 | 8 | | | | | | | | | 21 | 22 |
| N | 500 | | | | | | | | | 3 | 4 | | | 10 | 11 | | | | | | 21 | 22 | | | |
| P | 800 | 1 | 2 | | | | | | | 5 | 6 | | | 14 | 15 | | | | | | | | | | |
| Q | 1,250 | 2 | 3 | | | | | | | 10 | 11 | | | 21 | 22 | | | | | | | | | | |
| R | 2,000 | 3 | 4 | | | | | | | 14 | 15 | | | | | | | | | | | | | | |



LOW cost, **LOW** risk,
QUALITY assured,
DIRECT to your door